

# **D800 Series**

## Frame Mounted and Close Coupled General Industry Pumps



# Trouble-Free Operation for General Industry

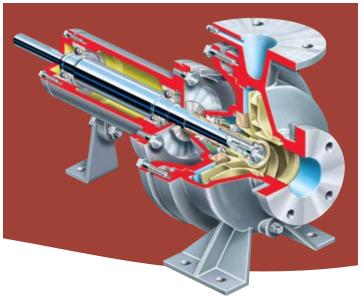
The D800 Series of pumps has evolved as Flowserve engineers have reacted to the growing need for economical pumps for general industrial service. Covering a large flow and head range, the D800 is versatile and reliable. It is available in multiple configurations to suit site requirements and incorporates many proven features to reduce and facilitate maintenance.

## **Applications**

- · Water
- Light chemicals
- · Coolants
- Building trades
- Brines
- HVAC
- Solvents
- OEM
- Light oils

## **Operating Parameters**

- Flows to 455 m<sup>3</sup>/h (2000 gpm)
- Heads to 150 m (500 ft)
- Temperatures to 120°C (250°F)
- Pressures to 15 bar (220 psi)
- · Speeds to 3600 rpm



## Features and Benefits

**Precision Dry-Rabbet Fit** with one-piece adapter and seal cover ensures positive alignment and reduces maintenance downtime

**Top Centerline Discharge Casing** has bottom foot for added support; tap and plug holes for drain connections can be provided

**Precision Cast High-Efficiency Closed Impeller** is statically and hydraulically balanced to reduce power consumption. The impeller is keyed to shaft to provide positive drive and prevent spin-off. Balance holes minimize axial thrust and seal chamber pressure

**Casing Nozzles** conform to ANSI B16.1 specifications with a minimum 125 pound load rating. Threaded or flat-face flanged

**Complete Mechanical Seal Assembly** is pre-set on the shaft sleeve to ease assembly and reduce maintenance downtime

**Renewable Wear Rings and Shaft Sleeves** restore worn operating clearances and extend pump life at minimal cost

**Bell Type Mechanical Seal Cover** facilitates flushing and cooling

**Sealed-for-Life Pre-Lubricated Motor Bearings** provide two-year minimum life

Flexible Spacer Type Coupling allows pump internals to be removed without disconnecting motor leads or system piping

**Optional Stainless Steel Inducer** improves suction performance by reducing NPSHR



## Versatility and Flexibility

D800 is available in two configurations and with a number of options.

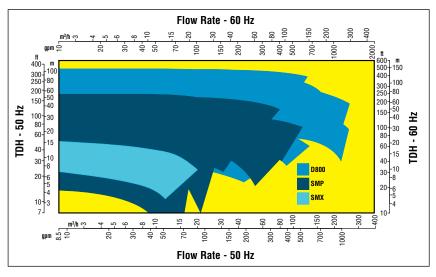
- Configurations
- Frame mounted (D814)
- Close coupled (D824)
- Threaded or flat-faced flanges; flanged connections available through 200 mm (8 in)
- Interchangeability between the frame mounted and close coupled configurations
- Liquid end can be mounted to standard bearing housing or directly to NEMA C-face JM (JMV) shaft motor
- · Kit program
- · Stainless steel suction inducer
- · Coupling guard

## Materials of Construction

Part	Standard Fitted		All Iron Fitted		316 Stainless Steel	
	D814	D824	D814	D824	D814	D824
Casing	Cast Iron - 25				316 SS	
Case Wear Ring*	Bronze		Steel		316 SS	
Casing Gasket	Synthetic Fibers with Nitrile Binder					
Impeller	Bronze		Cast Iron - 25		316 SS	
Adapter	Cast Iron - 25				316 SS	
Shaft Sleeve	Bronze			316 SS		
Shaft and Key	Steel (Bar)					
Casing Foot	Ductile Iron	N/A	Ductile Iron	N/A	Ductile Iron	N/A
Bearing Frame	Cast Iron	N/A	Cast Iron	N/A	Cast Iron	N/A

<sup>\*</sup> Wear ring is standard with 225 mm, 300 mm and 375 mm (9 in, 12 in and 15 in) impellers; optional with all other sizes.

## **D800 Range Chart**



## **Bulletin PSS-10-6.1 (E)** Printed in USA. August 2008. © Flowserve Corporation

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